

Kindly amend the claims as follows:

1. (Presently amended) An assembly of a first length of pipe axially joined to a second length of pipe:

wherein said pipe lengths pipes each comprise an inner tubular member, wall having a thickness, an inner surface and an outer surface, and an outer tubular member wall, having a thickness, an inner surface and an outer surface, wherein said outer tubular member is radially spaced apart from said inner tubular member by wall, and has a plurality of spaced apart rib members disposed between said inner tubular member wall and said outer tubular member wall in a supporting relationship to both said members walls;

wherein next adjacent rib members and their encompassed portions of said inner and/or outer tubular members make up substantially hollow cells;

wherein a portion of said first length of pipe, proximate to and including an end thereof, is compressed into econfigured as a single tubular member wall having a thickness that is greater than the thickness of either said outer tubular member wall or said inner tubular member, respectively, wall and having one of an inside diameter that is greater than the inside diameter of the remainder of said pipe or an outside diameter that is less than the outside diameter of the remainder of the first length of pipe;

wherein a portion of the second length of pipe, proximate to and including an end thereof, is compressed into econfigured as a single tubular member wall having a thickness that is greater than the thickness of either said outer tubular member wall or said inner tubular member, respectively wall and having the other of an outside diameter that is less than the outside diameter of the remainder of said pipe or an inside diameter that is greater than the inside diameter of the remainder of the second length of pipe; and

wherein the outside diameter of the single wall portion of one of the lengths the second length of pipe is not larger than the inside diameter of the single wall portion of the other first length of pipe; and

wherein the bulk densities of said single wall portions are substantially the same as the bulk densities of the uncompressed first and second lengths of pipe.

2. (Presently amended) An assembly as claimed in claim 1 wherein at least some of said rib members ribs are helically oriented and define a plurality of substantially hollow cells each of which is bounded by two adjacent rib members ribs and a portion of at least one of said inner surface tubular wall and said outer surface tubular wall.

3. (Presently amended) An assembly as claimed in claim 1 wherein at least some of said rib members ribs are slantedly joined to said inner and outer surfaces tubular walls at an angle that is not normal to a tangent to said surfaces tubular members at the place point where the rib members are joined to said surfaces tubular wall.

4. (Presently amended) An assembly as claimed in claim 1 wherein said single wall portion of said second tubular member wall is inserted within said single wall portion of said first tubular member wall.

5. (Presently amended) An assembly as claimed in claim 4 wherein the inside diameter of said single wall portion of said first tubular member wall and the outside diameter of said single wall portion of said second tubular member wall are substantially the same.

6. (Presently amended) An assembly as claimed in claim 1 wherein said single wall portion of said inner tubular wall comprises a part of said inner tubular member wall of the same length as said portion, a portion of said rib members ribs disposed in said portion, and a part of said outer tubular member wall of substantially the same length as said portion, and wherein said portions of said outer tubular member wall portion, said inner tubular member wall portion and said rib members ribs-portion are melted together to form said single wall portion of said inner tubular wall.

7. Cancelled

8. (Presently amended) An assembly as claimed in claim 1 further comprising a gasket between at least a portion of proximate said single tubular wall portions.

9. (Presently amended) A length of pipe comprising an inner tubular member wall, an and outer tubular member wall radially spaced from said inner tubular member wall, and a plurality of spaced apart rib members disposed between and in supporting relationship to said inner and outer tubular members walls;

wherein next adjacent rib members and portions of inner and outer tubular members  
intercepted thereby make up substantially hollow cells;

further comprising wherein an end of said pipe length and a portion of said pipe length proximate to said end consist consisting of a single compressed wall member comprising, in combination, the amount of said inner tubular member wall of said portion, the amount of said outer tubular member wall of said portion and the amount of rib members in said portion; and

wherein said inner tubular member wall of said portion, said outer tubular member wall of said portion and said rib members in of said portion are compressed consolidated together to form said single wall member; and

wherein said compressed single wall member has a bulk density that is substantially the same as the bulk density of an uncompressed portion of the length of pipe.

10. (Presently amended) A length of pipe as claimed in claim 9 further comprising a single wall member said end structure at both ends of said pipe length.

11. (Presently amended) A length of pipe as claimed in claim 9 wherein said single wall member has an outside diameter that is substantially the same as the outside diameter of the remainder of said length of pipe length.

12. (Presently amended) A length of pipe as claimed in claim 9 wherein said single wall member has an inside diameter that is substantially the same as the inside diameter of the remainder of said length of pipe length.

13. (Presently amended) A length of pipe as claimed in claim 10 wherein said single wall member at one end of said pipe length has an outside diameter that is substantially the same as the outside diameter of the remainder of said pipe length and the single

member wall at the other end of said pipe length has an inside diameter that is substantially the same as the inside diameter of the remainder of said pipe length.

14. (Presently amended) A length of pipe as claimed in claim 10 wherein said single wall members at both ends of said pipe length have inside diameters that are substantially the same as the inside diameter of the remainder of said pipe length.

15. (Presently amended) A length of pipe as claimed in claim 10 wherein said single wall members at both ends of said pipe length have outside diameters that are substantially the same as the outside diameter of the remainder of said pipe length.

Claims 16-63

Cancelled

Kindly add the following claims:

64. (New) A length of pipe as claimed in claim 9 configured as a helix about a longitudinal axis thereof.

65. (New) A length of pipe as claimed in claim 9 in the form of a monolith.

66. (New) A length of pipe as claimed in claim 9 that is substantially hollow in at least some of the areas bounded by said rib members and said inner and outer surfaces.

67. (New) A length of pipe as claimed in claim 9 comprising a unitary structure having no seams.

68. (New) An assembly of first and second lengths of pipe as claimed in claim 1 wherein at least one of said pipe lengths is configured as a helix about a longitudinal axis of said at least one pipe length.

69. (New) A length of pipe as claimed in claim 9 having been made by extrusion of an extrudable plastic material into a first configuration comprising plural, radially spaced apart tubular walls; followed by compression of an end portion of said first configuration to convert said spaced apart plural walls into a single tubular wall without any seaming.